

ABRASIVE SIZE CONVERSION CHART

Microns	Grit	Inches	Mesh
500	47	.0200	
430	54	.0170	
400	61	.0160	
350	65	.0140	
300	75	.0120	48
275	80	.0110	55
250	85	.0100	60
220	90	.0088	64
200	95	.0080	67
175	100	.0070	80
150	110	.0060	100
125	150	.0050	115
80	185	.0032	190
65	220	.0026	250
50	270	.0020	275
40	280	.0016	400
30	330	.0012	
25	380	.0010	
17	500	.0007	
14	600	.0006	
10	800	.0004	

NOTE: All sizes are approximate.